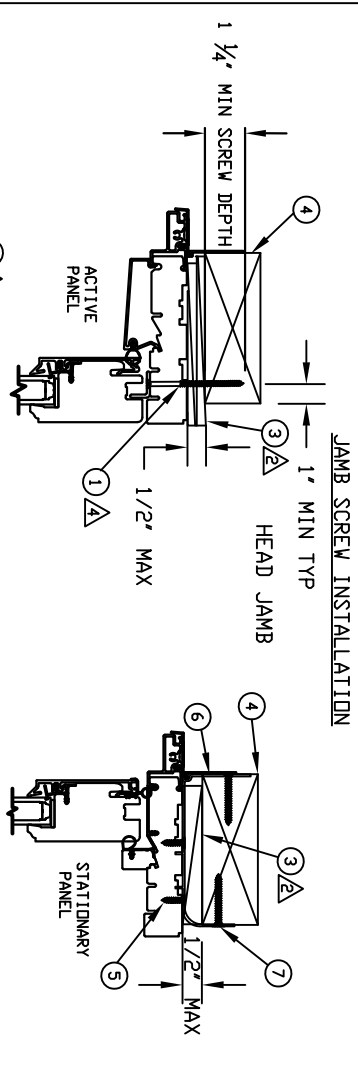
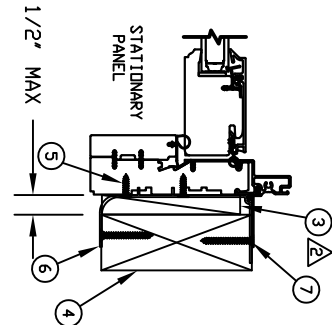
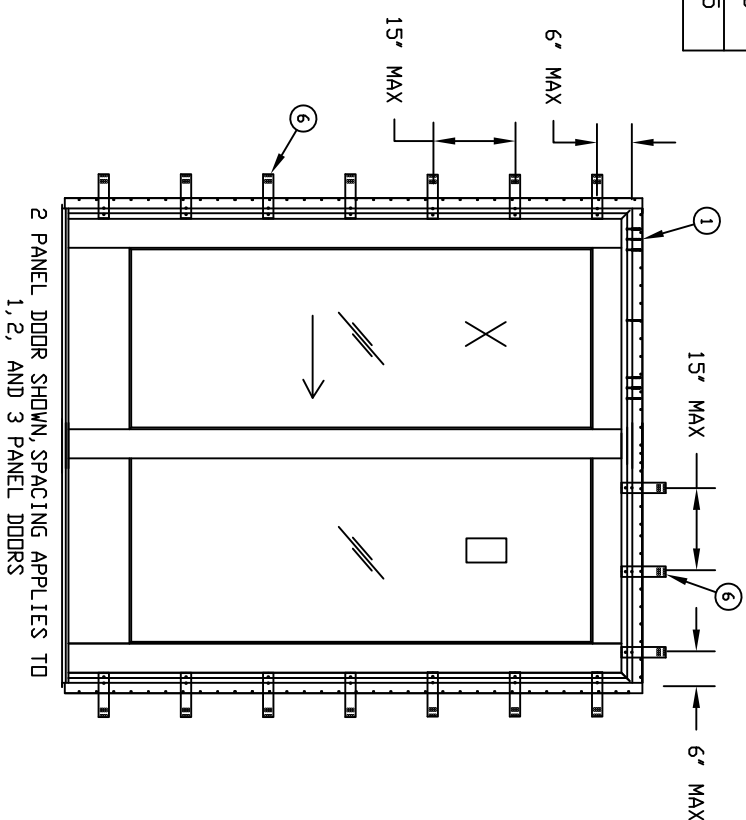
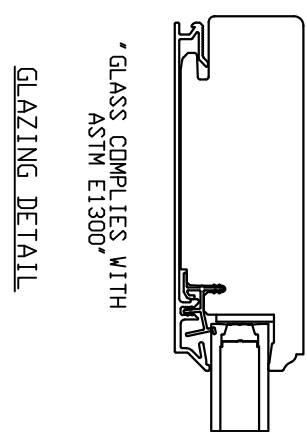
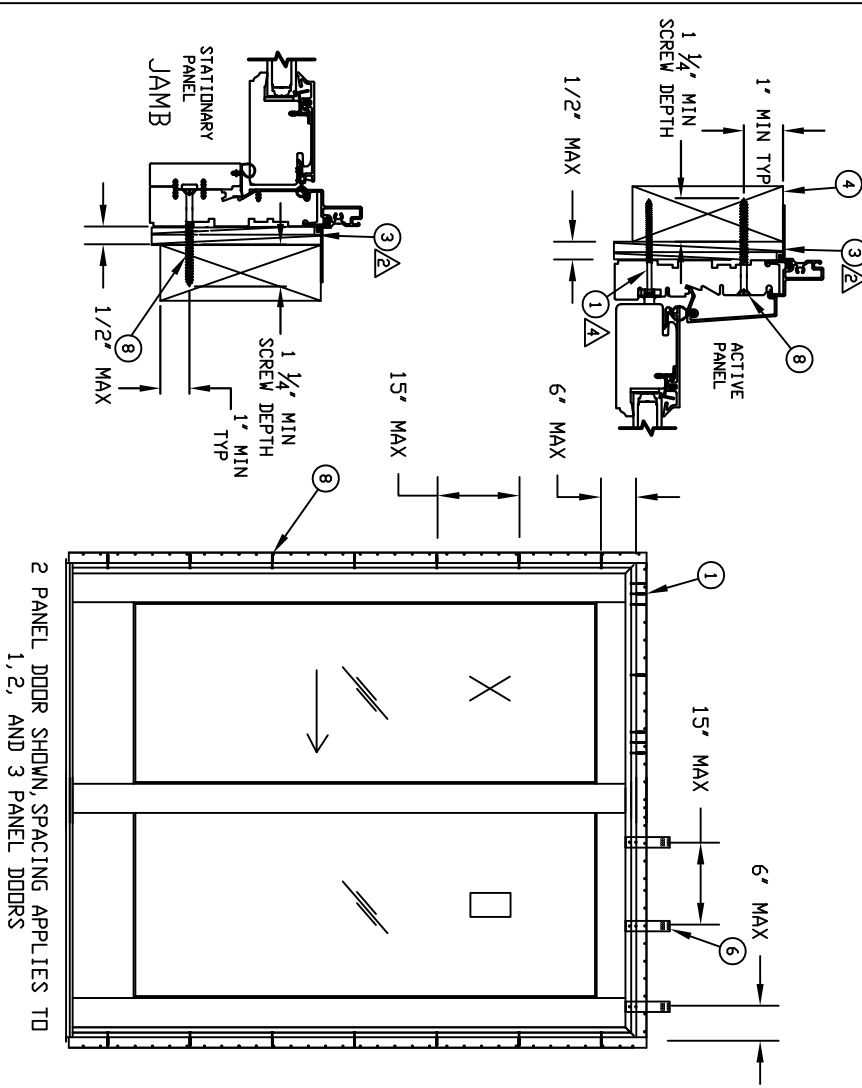
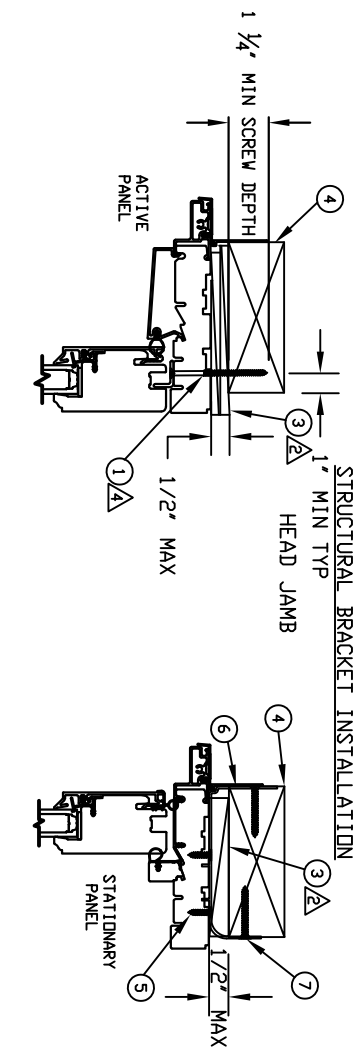


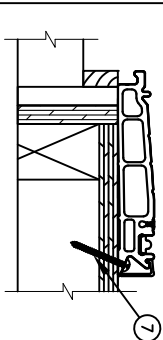


UNIT	MAX PANEL WIDTH	MAX FRAME SIZE	PG
USFD2, 25G2 DOX/XOD	61 1⁄2	182 1⁄4 X 121 1⁄2	+25/-25
USD2, 25 DOX/XOD	60 3⁄8	181 3⁄8 X 97 1⁄2	+25/-25
USD DOX/XOD	48 3⁄8	145 3⁄8 X 97 1⁄2	+25/-25



JAMB SCREW INSTALLATION METHOD:

- UNIT MUST NOT BE IN DIRECT CONTACT WITH EITHER CONCRETE OR TREATED BUCK MATERIAL. IF SHIM SPACE IS LESS THAN 1/8" WRAPPING THE JAMBS AND HEAD JAMBS WITH WINDOW FLASHING TAPE IS REQUIRED AS A BARRIER BETWEEN THE UNIT AND CONCRETE OR TREATED LUMBER.
- SECURE THE JAMBS WITH #10 X 3" SCREWS SPACING 6" FROM CORNER AND 15" DC
- MINIMUM OF 2 PER SIDE.
- SHIM AT EACH SCREW AND BRACKET LOCATION
- APPLY TWO #8 X 3" SCREWS INTO EACH KEEPER
- APPLY TWO #8 X 3" SCREWS INTO EACH FRAME ALIGNMENT BOLT
- APPLY SEVEN #8 X 3" SCREWS INTO EACH HEADER TRACK
- APPLY #8 X 1 1⁄4" SCREWS THROUGH STILL SPACED 15" DC
- NAILING FIN SHOWN BUT IS OPTIONAL
- STRUCTURAL BRACKETS INSTALLED ABOVE STATIONARY PANELS 6" FROM CORNERS AND 15" DC



CATEGORY:

SLIDING DOOR, SLIDING FRENCH DOOR,

UNIT TYPE:

USD, USD2, 25, USFDG2, USFD2, 25G2,

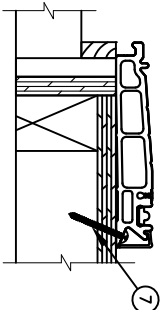
UNSPECIFIED TOLERANCES

	#10 X 3" WOOD SCREW	DECIMALS:	ANGLE DEG:
7	-----	XX ± .03	± .5
6	-----	STRUCTURAL BRACKET	XXX ± .012
5	-----	#8 X 7/8" SCREW	LINEAL:
4	-----	2X WOOD BUCK BY OTHERS	+ .125
3	-----	SHIM	± NA
2	-----	#10 X 2 1/2" WOOD SCREW	MATERIAL:
1	-----	#8 X 3" WOOD SCREW	



RESEARCH & DEVELOPMENT

COLLECTION: ULTIMATE			
DWG TYPE: INSTALLATION			
DESCRIPTION: OX/XO AND OOX/XOO ACC SILL INSTALLATION			
CHK:	SIZE:	CLASS:	DWG NO:
APP:	B	MISC	00141153
SCALE:	DATE:	DWG BY:	SHEET:
NA	3/5/2024	MARVIN\ntmbent	1 OF 1



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